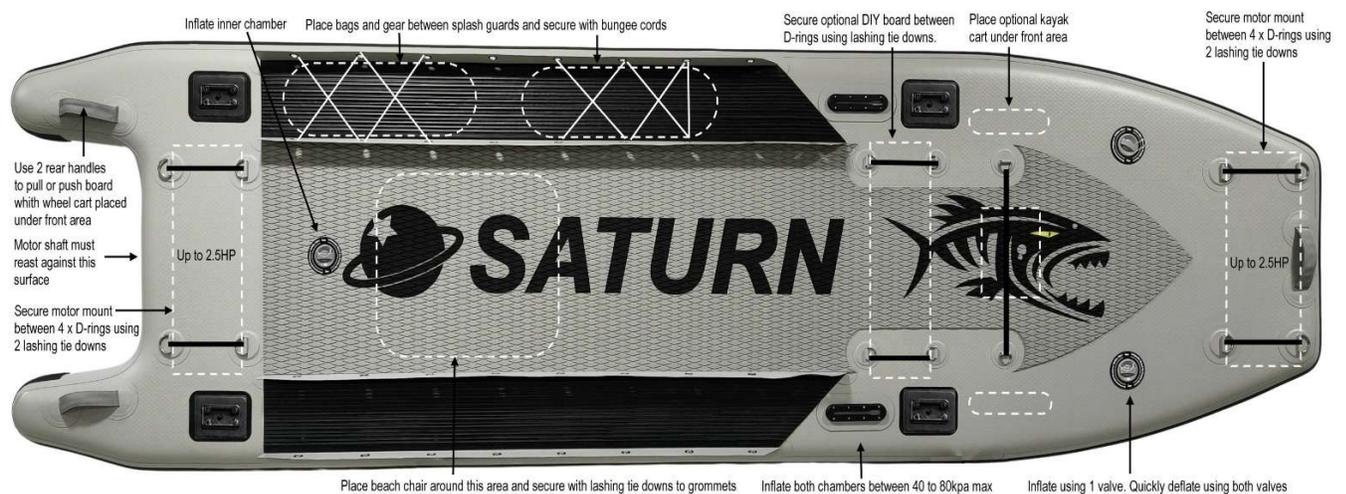


XFSUP380 Micro Skiff / SUP / Kayak – Product Manual

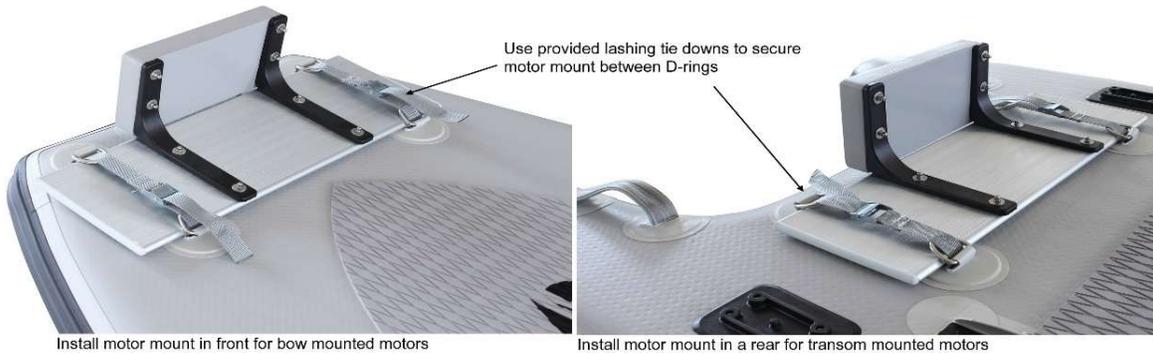
Assembly Instructions

1. Before unpacking, note how the product is folded for easier repacking. Take a reference photo if needed. Use the optional lashing tie-down to keep the folded XFSUP380 compact.
2. Unroll the board on a clean, smooth surface. Inflate and inspect for any shipping damage. Contact the seller if you notice any issues.
3. Open a valve cap and confirm the pushpin is in the upper position for inflation. Push and twist the pin to lock it down for fast deflation. The XFSUP380 has two valves for quicker deflation. Open both to release air faster.
4. Inflate the XFSUP380 until it feels fully rigid. With a hand pump, continue until the board feels hard and firm.
5. If using an electric inflator, set the pressure to 40–60 KPA. (40 KPA is typically enough for sitting and inflates faster.)
6. Install the rear removable fin and secure it using the locking tab. The fin may be attached before or after inflation.
7. The skiff board supports multiple seating options, from a beach chair to a zero-gravity lounger or a fishing chair on a pedestal. Choose your preferred seat and secure it using the grommets in the splash guards and optional lashing tie-downs. Ensure the seat is firmly attached and cannot fall off during use.
8. The XFSUP380 supports several propulsion options. For best results, use an electric fin instead of the included standard fin. The included motor mount can be attached at the front or rear for use with an electric trolling motor or a small gas outboard up to 2.5 HP.
9. Secure the motor mount to the set of four D-rings located at the front or rear using the two provided lashing tie-downs. Tie a knot at the free end of the lashing strap to prevent slipping when using heavier motors, or upgrade to heavier-duty lashing straps.
10. Ensure the motor shaft rests against the outer rear surface of the board for proper support. The shaft may touch the surface without causing damage during operation.



IMPORTANT: Please visit the product page for more details and the latest updates.

XFSUP380 Micro Skiff / SUP / Kayak – Product Manual



Install motor mount in front for bow mounted motors

Install motor mount in a rear for transom mounted motors

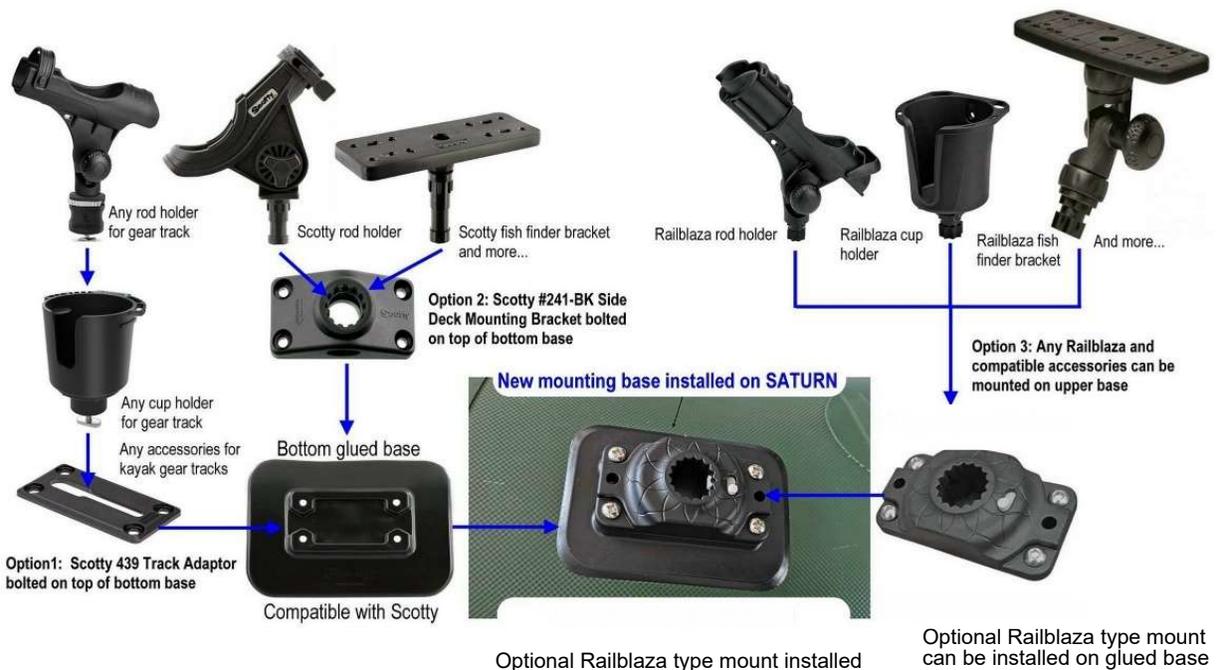
Important Safety Information

- Always wear a personal flotation device and carry proper safety gear.
- Check that all bolts and screws are tightened.
- Do not load heavy weight or sit on the XFSUP380 while fins are in contact with the ground. Doing so may break the fins.
- Do not drag the board on pavement. Use a cart or trolley.
- Do not leave the XFSUP380 fully inflated in direct sunlight for long periods.
- Store the board in a shaded, well-ventilated area when not in use.
- Visit the product webpage and click the “Attachments” tab for additional manuals and instructions.

Quick Tip

Inflate the XFSUP380 near your vehicle for convenience. Use an optional kayak trolley cart to move the board to the waterline. Position the cart under the front of the board and secure it with 2–4 bungee cords over the hull or attached to a D-ring. Grab the two rear handles and pull or push the board to the water. Place any heavy gear over the cart location for easier transport. Work smarter—use the cart and avoid lifting the heavy board unnecessarily.

How To Use Rod Holders



IMPORTANT: Please visit the product page for more details and the latest updates.

VESSEL BILL OF SALE

IN CONSIDERATION of the sum of \$ _____, received by Boatstogo, ("Seller")
from _____ ("Buyer") whose address
is _____

receipt and sufficiency of which are hereby acknowledged, Seller grants, sells,
conveys, transfers and delivers to Buyer the following Vessel (the "Vessel"):

Vessel Description: Inflatable Boat	
Name of Vessel: n/a	
Type of Vessel: Dinghy, raft	
Manufacturer: Saturn Inflatables	Make: SATURN
Model Number:	Year:
Overall Boat Length: _____ ft.	Boat Beam Width: _____ ft.
Boat Transom Depth: 15 in.	Hull Material: PVC

Hull Identification Number: VEJ -	
Vessel Registration Number: none	
Port of Registry: N/A	

Motor Model: N/A	Horsepower: N/A
Fuel (Gasoline/Diesel) N/A	Serial Number: N/A
Type of engine: <input type="checkbox"/> single engine <input type="checkbox"/> twin engine <input type="checkbox"/> inboard <input type="checkbox"/> outboard	

Includes Trailer <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	
Make:	Model:
Year:	S/N:
Additional: <input type="checkbox"/> sink <input type="checkbox"/> toilet <input type="checkbox"/> shower	

To have and to hold the same unto Buyer and Buyer's executors, administrators, and assigns,
forever. Seller warrants to Buyer that Seller is the legal and true owner of the Vehicle and that
Seller has the right to sell the Vehicle. Seller warrants that Vessel is sold free and clear from
any lien, security interest, mortgage or other encumbrance. Seller will defend Vehicle against
any claims or demands, except any previously mentioned lien (if any).

The Vessel is sold with the following warranty: Warranty as outlined at
BoatsToGo.com/warranty

IN WITNESS WHEREOF, Seller has hereunto executed and delivered this Vessel Bill of Sale
this

_____ ("Date").



(Signature of Seller) President

MANUFACTURER'S STATEMENT OF ORIGIN

The undersigned manufacturer hereby certifies that the vessel described below, the property of said manufacturer has been transferred this _____ day of _____ 20____, Order number: _____, to customer below:

Name. _____

Street Address. _____

City, ZIP Code. _____

DESCRIPTION OF VESSEL

Type of Boat:	Runabout _____	Cruiser _____	Pontoon Boat _____
	House Boat _____	Sailboat _____	Canoe _____
	Open Utility Boat _____	Other <u>Inflatable Boat</u> _____ (Describe)	
Model	<u>Saturn</u> _____	Model Year	_____
Manufacturer's Hull Identification Number (HIN) <u>VEJ</u> _____			
Propulsion:	Inboard _____	If Inboard/Outboard, Jet or V Drive specify by circling type.	
	Outboard _____	Sail Only _____	Manual _____
Fuel:	Gasoline _____	Diesel _____	Other _____ (Describe)
Hull Material:	Plastic _____	Aluminum _____	Wood _____ Steel _____
	Other <u>Reinforced PVC</u> _____ (Please Specify)		
Length Overall:	_____ Ft. _____ In.	Beam Overall:	_____ Ft. _____ In.

The manufacturer further certifies that this was the first transfer of such boat, and that all information given herein is true and accurate to the best of his knowledge.

BoatsToGo, Inc
(Firm Name)

By:  _____
President
(Authorized Signature – Title of Position)

FIRST ASSIGNMENT

FOR VALUE RECEIVED, the undersigned hereby transfers this statement of Origin and the boat described therein to _____ Address _____

and certifies that the boat is new and has not been registered in this or any other state; he also warrants the title of said boat at time of delivery, subject to the liens and encumbrances, if any, as set out below:

Amt. of Lien	Date	To Whom Due	Address
--------------	------	-------------	---------

Dated _____ 20____, at _____

By: _____
Transferor (Firm Name) _____ Sign Here _____ Position _____

Before me personally appeared _____ who by me being duly sworn upon oath says that the statements set forth above are true and correct.

Subscribed and sworn to before me this _____ day of _____ 20____

(SEAL) Notary Public, Date Commission Expires _____

Registration Instructions

To register your vessel for use with an outboard motor, you will need the following documents: a Manufacturer Certificate of Origin (MCO), a Bill of Sale (BOS), and an invoice showing the amount paid. The MCO and Bill of Sale are provided inside the shipping box. Upon successful registration of your vessel, you will receive the title by mail.

If any of these documents are missing, please visit our Downloads page at BoatsToGo.com/downloads.asp to obtain replacements. Additionally, you can find instructions on how to properly fill out the MCO and BOS on that page. Please handwrite all necessary information using a pen, including the purchase price, your name, address, and date of purchase. If you have any questions, feel free to email us.

When registering, enter the vessel's length, width, and year, which are the last two digits of the Hull Identification Number (HIN). Ensure you enter the correct HIN, which can be found on the transom of your vessel, or a PVC strip glued to its side, or on the side of the shipping box below the model number. The HIN starts with three letters: VEJ.

Do not take blank forms to the registration office, as they will not accept them. You must fill out the MCO and BOS before going for registration. If you are unable to handwrite the documents, we will gladly assist you.

Do not fill out the section requiring notarization. This section should ONLY be completed if you sell your boat to a private buyer, in case the vessel was never registered by the original buyer. Leave that section blank.

BOATSTOGO, INC
1945 NE 149th St North Miami, FL 33181

VESSEL BILL OF SALE

IN CONSIDERATION OF the sum of \$ 500 received by Boatstogo, ("Seller") from John Doe ("Buyer") whose address is 123 White Str, New York, NY 12345 receipt and sufficiency of which are hereby acknowledged. Seller grants, sells, conveys, transfers and delivers to Buyer the following Vessel (the "Vessel"):

Vessel Description: Inflatable Boat	
Name of Vessel: n/a	
Type of Vessel: Dinghy, raft	
Manufacturer: Saturn Inflatables	Make: SATURN
Model Number: <u>SD430</u>	Year: <u>2020</u>
Overall Boat Length: <u>14</u> ft.	Boat Beam Width: <u>6</u> ft.
Boat Transom Depth: 15 in.	Hull Material: PVC

Hull Identification Number: <u>VEJ - 9000H9A19</u>	
Vessel Registration Number: none	
Port of Registry: N/A	

Motor Model: N/A	Horsepower: N/A
Fuel (Gasoline/Diesel): N/A	Serial Number: N/A
Type of engine: <input type="checkbox"/> single engine <input type="checkbox"/> twin engine <input type="checkbox"/> inboard <input type="checkbox"/> outboard	

Includes Trailer <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	
Make:	Model:
Year:	S/N:
Additional: <input type="checkbox"/> sink <input type="checkbox"/> toilet <input type="checkbox"/> shower	

To have and to hold the same unto Buyer and Buyer's executors, administrators, and assigns, forever. Seller warrants to Buyer that Seller is the legal and true owner of the Vehicle and that Seller has the right to sell the Vehicle. Seller warrants that Vessel is sold free and clear from any lien, security interest, mortgage or other encumbrance. Seller will defend Vehicle against any claims or demands, except any previously mentioned lien (if any).

The Vessel is sold with the following warranty. Warranty as outlined at BoatsToGo.com/warranty

IN WITNESS WHEREOF, Seller has hereunto executed and delivered this Vessel Bill of Sale this

01/12/2020 ("Date").


(Signature of Seller) President

Tel: 866-299-7740 Web: www.BoatsToGo.com Email: sales@BoatsToGo.com

BoatsToGo, Inc 1945 NE 149 str, North Miami, Florida 33160 www.BoatsToGo.com

MANUFACTURER'S STATEMENT OF ORIGIN

The undersigned manufacturer hereby certifies that the vessel described below, the property of said manufacturer has been transferred this 01 day of March 2020, Order number: 12345, to customer below:

Name: John Doe

Street Address: 123 White Street

City, ZIP Code: New York, NY 12345

DESCRIPTION OF VESSEL			
Type of Boat:	Runabout _____	Cruiser _____	Pontoon Boat _____
	House Boat _____	Sailboat _____	Canoe _____
	Open Utility Boat _____	Other: <u>Inflatable Boat</u> (Describe)	
Model:	<u>Saturn</u>	Model Year:	<u>2019</u>
Manufacturer's Hull Identification Number (HIN) <u>VEJ 8000H919</u>			
Propulsion:	Inboard _____	If Inboard/Outboard, Jet or V Drive specify by circling type.	
	Outboard _____	Sail Only _____	Manual _____
Fuel:	Gasoline _____	Diesel _____	Other _____ (Describe)
Hull Material:	Plastic _____	Aluminum _____	Wood _____ Steel _____
	Other: <u>Reinforced PVC</u> (Please Specify)		
Length Overall:	<u>14</u> Ft. _____ in.	Beam Overall:	<u>6</u> Ft. _____ in.

The manufacturer further certifies that this was the first transfer of such boat, and that all information given herein is true and accurate to the best of his knowledge.

BoatsToGo, Inc (Firm Name) By:  President (Authorized Signature - Title of Position)

Leave this part blank **FIRST ASSIGNMENT** *fill out only if you sell without boat being registered*

FOR VALUE RECEIVED, the undersigned hereby transfers this statement of Origin and the boat described therein to _____ Address _____

and certifies that the boat is new and has not been registered in this or any other state; he also warrants the title of said boat at time of delivery, subject to the liens and encumbrances, if any, as set out below:

Amt. of Lien	Date	To Whom Due	Address
_____	_____	_____	_____

Dated _____ 20____ at _____

By: _____ Sign Here Position _____

Transferor (Firm Name) Sign Here Position _____

Before me personally appeared _____ who by me being duly sworn upon oath says that the statements set forth above are true and correct. Subscribed and sworn to before me this _____ day of _____ 20____

(Notary Public, Date Commission Expires _____)

Please visit BoatsToGo.com/faq.asp#9 for more information.



Important Safety Warnings



- **It is the owner's responsibility to make sure all users carefully read and follows these instructions for safe operation of this product.**
- Observe and follow all local and national maritime laws.
- Always wear a Personal Flotation Device approved by the proper authorities.
- Carefully observe the Capacity Plate information which is printed on the product.
- Before setting off, make sure you are thoroughly briefed and feel comfortable with operating the boat. You will be responsible not only for its safe and correct operation, but also for the behavior and safety of yourself and your passengers.
- Never leave port without the essential safety equipment: lifejackets (PFDs), air pump, repair kit, emergency patch, paddles/oars, maps, license and the other necessary equipment required by law in your area.
- Do not exceed the authorized number of persons or weight capacity.
- No alcohol or drugs: Do not drink alcohol or take drugs before or while operating your boat. Maintain passenger's sobriety.
- Ensure you know the distance you can cover on your supply of fuel. Fuel usage varies with sea conditions. Always keep enough fuel to enable you to reach land.
- The propeller is dangerous. Always keeps hands away from the propeller.
- Make sure your passengers remain seated: sitting on the buoyancy tubes may be comfortable at rest or at low speeds provided your passengers use the grab line. At planning speeds, in rough water or during sharp turns, all passengers should position themselves in seats or on the floor.
- No bow riding: Bow riding is illegal in most areas and is extremely dangerous.
- Be especially careful when docking: Arms and legs may be injured if they are outside the boat.
- Keep clear of swimmers and divers: Always avoid areas where divers/swimmers are in the water.
- Keep a sharp lookout especially when operating near beaches and launch sites. Shut off the motor when operating near someone in the water.
- Do not over inflate. Pressurize product to "Inflation Pressure" stated in the product recommendations.
- Never use a compressor, CO2 or compressed air to inflate the product.
- Do not let inflatable vessel to come into contact with sharp, pointed objects.
- Altering the construction of these products could jeopardize the safety of the occupants and will void the limited warranty.
- Keep boat away from gasoline, battery acid, solvents, etc., as they can damage the product.
- Always check the weather forecast before setting out. Avoid boating in extreme weather conditions such as high winds, thunderstorms, or heavy rain. Sudden changes in weather can be dangerous for small inflatable boats.
- Always carry a waterproof communication device such as a VHF radio or a cell phone in a waterproof bag. This is essential for emergency communication if you get into trouble or need to contact rescue services.
- Regularly inspect your inflatable boat for any signs of wear, tear, or damage. Check for air leaks; ensure that valves are functioning correctly, and that the hull is free from punctures or abrasions. Proper maintenance is crucial for the longevity and safety of the boat.



Quick Repair Instructions

How to find an air leak or punctures in an inflatable vessel?

If your inflatable is losing air pressure at one or more chambers, then air must be escaping somewhere. The best tool to find an air leaks is soap, shampoo or dish detergent, mixed with water in a spray bottle or bucket.

1. Start by checking the air valves first. The number one cause of slow leaks is due to the valves, which simply might need more tightening. Fully inflate air chamber to max air pressure. Spray soapy mix around the air valve on a suspected air chamber with cap closed. If you see bubbles around valve body, use valve tool to tighten that valve. No need to replace valve, just tighten with the provided wrench in your repair kit.
2. If no bubbles visible on or around the air valves, then check the seams. Spray the soapy mix along the seams or apply with a brush. Wait a few minutes, and then check for bubbles forming along the seam lines. Use a flashlight to spot any suspicious movement of bubbles. Sometimes a leak can be so slow that bubbles are barely visible. If no bubbles along the seam or valve, then the issue is likely with a surface puncture.
3. To find tiny, difficult to spot air leaks on the boats surface, fully inflate the boat until it's hard to the touch. Put some liquid detergent in a bucket of water and scrub it all over the chamber surface with rag, towel or big wash brush. Watch for tiny bubbles. If you have no luck finding a slow leak with air bubbles, then inflate the boat to its maximum air pressure and try to listen for the leak. If you can narrow the area down, return with a spray bottle to identify the source of the leak. Do not try to spray soapy mix all over the boat, because it will be difficult to spot bubble location. Divide air chamber surface into imaginary sections, and apply soapy mix to that square and then look against surface to see for bubbles. If no bubbles appear after 5-10 minutes, then move to the next square.
4. If all above methods failed, the last thing you can try is to submerge sections of inflatable chamber under water and look for bubbles that way. Chamber can be partially inflated for that method. Visit boatstoqo.com/faq.asp for details.

How to apply a patch?

Your inflatable watercraft comes with a repair kit as standard equipment, along with glue and repair patches. All repairs must be done in a low humidity environment. Humidity above 50% will decrease the glue bond strength. If it too humid outside, take the boat inside room with AC where humidity is lower.

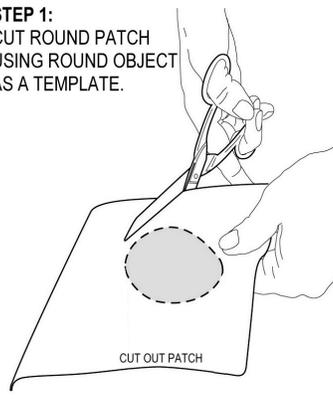
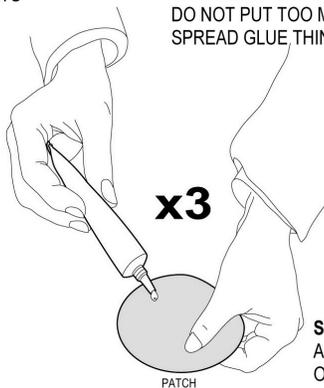
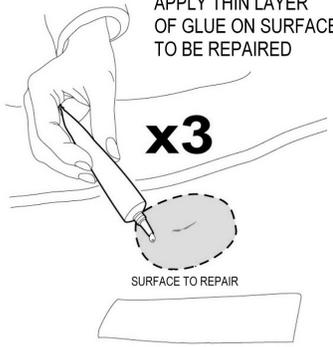
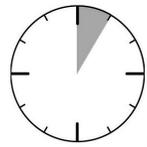
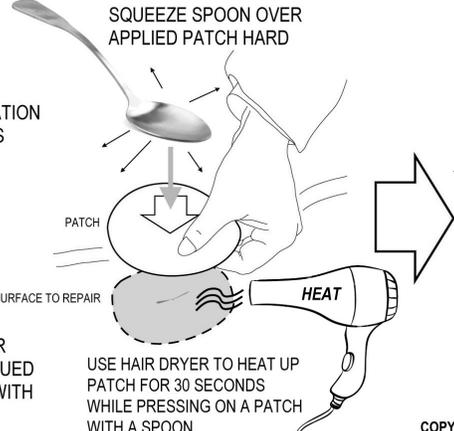
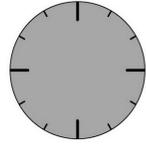
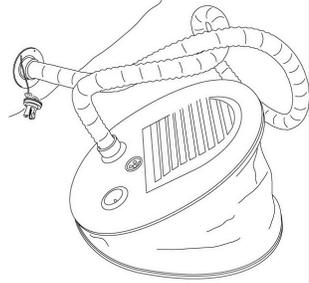
Cut a piece of repair material large enough to overlap the damaged area by approximately 1" and round off the edges. Use cup or a dime to make nice round patch. Use same color fabric as what you are repairing.

Clean both patch and area to be repaired, or seam, with Acetone or MEK 3 times. Wait 5 minutes between applications. Apply thin glue layer to the underside of the patch, and over the area to be repaired.

Glue is a strong solvent for PVC, liquefying very top layers, imitating heat welding. Allow adhesive to become tacky for 5 minutes, so that glue can work itself into top layers of PVC, dissolving them somewhat. Use roller or spoon to press hard on top of patch to push into repair area. Let it dry for 24 hours.



It is highly recommended to use a heat gun and a roller to increase the welding bond. Heat up both surfaces before gluing them together, and heat up the top of repairs while applying pressure with the roller. The heat will activate the glue, increasing the melting reaction, insuring a much stronger bond together. For greater detailed instructions please visit our FAQ.

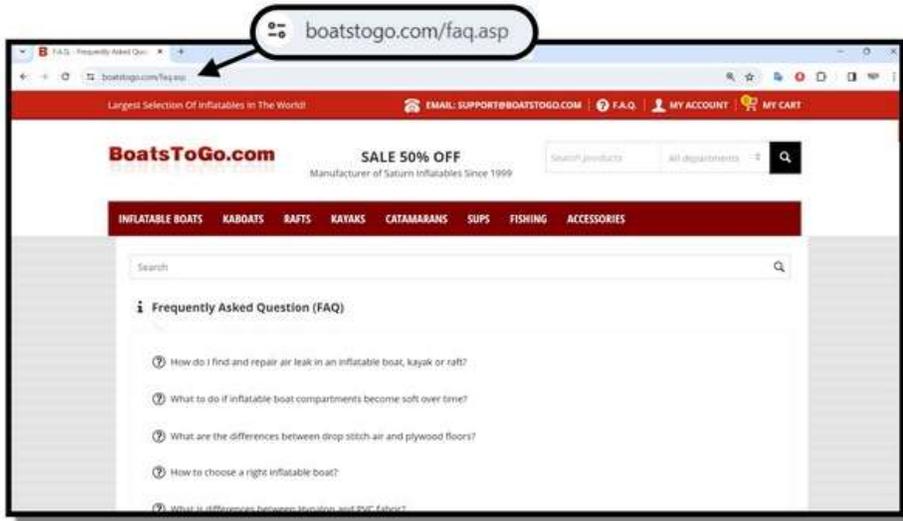
<p>STEP 1: CUT ROUND PATCH USING ROUND OBJECT AS A TEMPLATE.</p>  <p>CUT OUT PATCH</p>	 <p>IMPORTANT: DO ALL REPAIRS IN LOW HUMIDITY. TAKE INSIDE AC ROOM IF NEEDED.</p>	<p>STEP 2: USE ACETONE AND OLD RAG TO CLEAT BOTH SURFACES TO BE GLUED.</p>  <p>ACETONE FASTEST DRYING SOLVENT</p> <p>x3</p> <p>PATCH</p> <p>SURFACE TO REPAIR</p>	<p>STEP 3: REPEAT CLEANING WITH ACETONE 3 TIMES.</p> <p>WAIT 5 MINUTES BETWEEN EACH PROCEDURE</p>  <p>WAIT 5 MIN</p>
<p>USE PVC GLUE FOR INFLATABLE BOATS REPAIR ONLY.</p>  <p>USE 3 x ACID BRUSHES</p> 	<p>IMPORTANT: GLUE MUST BE IN A THIN LAYERS ONLY. DO NOT PUT TOO MUCH GLUE. SPREAD GLUE THIN WITH AN ACID BRUSH.</p>  <p>x3</p> <p>PATCH</p>	<p>STEP 5: APPLY THIN LAYER OF GLUE ON SURFACE TO BE REPAIRED</p>  <p>x3</p> <p>SURFACE TO REPAIR</p>	<p>STEP 6: REPEAT GLUE APPLICATION 3 TIMES. WAIT 5 MINUTES IN BETWEEN. USE FRESH ACID BRUSH FOR EACH USE.</p>  <p>WAIT 5 MIN</p>
<p>WAIT 5 MIN AFTER LAST GLUE APPLICATION TO BOTH SURFACES</p>  <p>STEP 7: PLACE PATCH OVER SURFACE TO BE GLUED AND PRESS HARD WITH OLD SPOON.</p>  <p>SQUEEZE SPOON OVER APPLIED PATCH HARD</p> <p>PATCH</p> <p>SURFACE TO REPAIR</p> <p>HEAT</p> <p>USE HAIR DRYER TO HEAT UP PATCH FOR 30 SECONDS WHILE PRESSING ON A PATCH WITH A SPOON</p>	<p>WAIT 24 HOURS</p> 	<p>STEP 8: RE-INFLATE AIR CHAMBER</p> 	<p>USE SOAPY MIX TO APPLY OVER PLACE OF REPAIR TO LOOK FOR BUBBLES</p>  <p>IF NO BUBBLES - ALL GOOD. IF SMALL BUBBLES, APPLY GLUE AROUND PATCH PERIMETER.</p>

Please visit boatstogo.com/faq.asp for more details.



THANK YOU FOR YOUR PURCHASE.

IMPORTANT: For answers on our most Frequently Asked Questions (FAQ) please scan the QR code below with your cell phone, or visit [BoatsToGo.com/FAQ](https://boatstogo.com/FAQ).



1. Please take note of or photograph how the inflatable vessel is folded when first removed from the shipping box. You may need to remember this in case you need to deflate and fold the product back into its most compact form.

2. Once the product is removed from the box, inspect all components for any visible damage. If you find any, please email us pictures. FedEx allows a 20-day window to file damage claims.



3. Please do not wait more than 30 days to inspect the product, double check color and model number right away after it's arrival. Retain the shipping box for 30 days, or until you are 100% certain it won't be needed for storage or a return.

4. After the first inflation, you might notice crease lines that are lighter than the rest of the chambers. This is normal. Creases and fold lines will gradually smooth out over time. For more information, please visit boatstogo.com/faq.asp#53